



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4182-1
Job Sheet 190866



Part No: D4182-1

Job Qty: 20 pcs

Part Name: Fitting, Quick Disconnect



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/19

Job Tracking No:

Due Date: 2/26/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	DAS 20 pcs		2/26/19	0.00	0.00	Purchasing - 1	DP FEB 28 2019
		13					Purchasing - 2	
		9-89					Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	20 pcs		2/26/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	DP FEB 28 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S157412



Part: D4182-1

Job No: 190866

Serial No/Batch: S157412

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/28/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
120 QC 6	20 pcs	2/26/19	0.00 0.00	QC 6 - 42	
				QC 6 - 9	
				QC 6 - 68	DAS MAR 04 2019 68
				QC 6 - 61	9-89
130 Packaging 3-1 - Stock - B4B	20 pcs	2/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	STOCK MAR 05 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
140 QC 21 - SA	20 pcs	2/26/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS MAR 06 2019
				QC 21 - SA - 53	21

Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: P/N 6718K52 Supplier: MCMaster CARR
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material release note is attached
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - QC21- Final Inspection - Work Order Release)

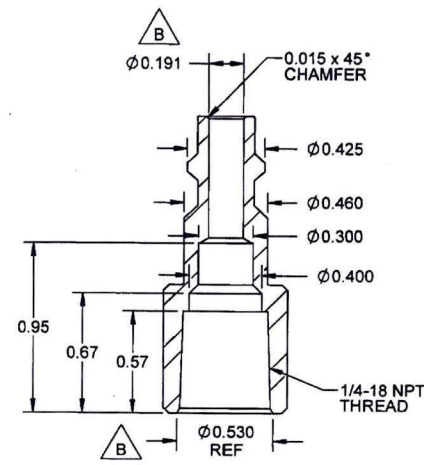
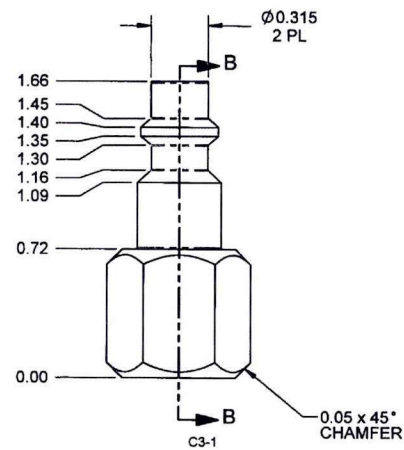
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6718K52	Fitting, Quick Disconnect D4182-1	20 pcs (1 ea)	100-Purchasing	5157409

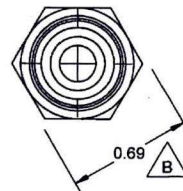
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6718K52	20	0	0
Part Specifications				
Specifications could not be found.				

Plex 2/19/19 10:11 AM dart.lavoie.chantal

SPECIFICATION CONTROL DRAWING



SECTION B-B C6-1



D4182-1 FITTING, QUICK DISCONNECT

RELEASED
2011-06-30

NOTES:

- 1) MATERIAL: STAINLESS STEEL
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.07 lbs
- 8) POSSIBLE SUPPLIER: McMASTER CARR P/N 6718K52

B	0.191 WAS 0.201 (ZN D4-1); 0.57 WAS 0.45 (ZN C4-1); 0.69 WAS 0.62 (ZN B5-1)	RF	11.03.07
A	NEW ISSUE	RF	10.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>		
DATE	11.03.07		
DART AEROSPACE USA, INC. PORT HADLOCK, WA DRAWING NO. DSC-D4182 TITLE FITTING REV. B SHEET 1 OF 1 SCALE NTS COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042637



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042637

PO Date: 2/19/19

Due Date: 2/22/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
FEB 19 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		1376N12	3 ft long	Neoprene Rubber Strip, Adhesive-Back, 1" x 36", 1/32" Thick 50A	Firmed	-	2/22/19	6 ft	0 ft	6 ft	\$3.27/ft	\$19.62
Line Item Note 2 pcs of 3 ft												
2		16823	85195A999	Giant Swiss Arm w/o Mag. Base	Firmed	-	2/22/19	1 Ea	0 Ea	1 Ea	\$435.76/Ea	\$435.76
3		EL-PLUG-M	7216k5 1/pk color yellow	3-Prong Male Spade Plug	Firmed	-	2/22/19	10 Ea	0 Ea	10 Ea	\$7.03/Ea	\$70.30
4	190866	6718K52		Fitting, Quick Disconnect D4182-1 : AS PER DWG D4182 REV. B	Firmed	-	2/22/19	20 pcs	0 pcs	20 pcs	\$5.64/pcs	\$112.80
5	190867	97787A661		Expandable Pin AS PER DWG D4711 REV. D	Firmed	-	2/22/19	8 pcs	0 pcs	8 pcs	\$114.68/pcs	\$917.44



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PURCHASE ORDER

PO042637



Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
6		RB 92700-10350-041-8	90295A362 100/pk	White Nylon Washer, 0.12" ID x 0.28" OD Color: white	Firmed -		2/22/19	400 Ea	0 Ea	400 Ea	\$0.0541/Ea	\$21.64

Rec'd 402x

X400

FEB 28 2019

DP

Grand Total: \$1,577.56

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CL

Plex 2/19/19 1:10 PM dart.lavoie.chantal



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Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO042637

Order Placed By
Chantal Lavoie

McMaster-Carr Number
8207373-01

Page 1 of 1

02/19/2019

Line	Product	Ordered	Shipped
1	1376N12 Multipurpose Neoprene Rubber Strip, Adhesive-Back, with Certificate, 1/32" Thick, 50A Durometer, 1" x 36"	2 Each	2
3	7216K5 Hinged Straight-Blade Housing, Hinged, 3-Blade Plug, Grounded, NEMA 5-15, Yellow	10 Each	10
4	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	20 Each	20
5	97787A661 Expanding Diameter Quick-Release Pin, 1/4" Diameter, 1" Usable Length	8 Each	8
6	90295A362 Nylon Plastic Washer for Number 4 Screw Size, 0.12" ID, 0.28" OD, Off-White, Packs of 100	4 Packs	4

Expected to ship

2	85195A999 Giant Swiss Arm Only, 19" Total Height #16823	1 Each	1 Feb 26-Mar 4
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